

NITROSWING® NS-74

PSA Modular Nitrogen Generator



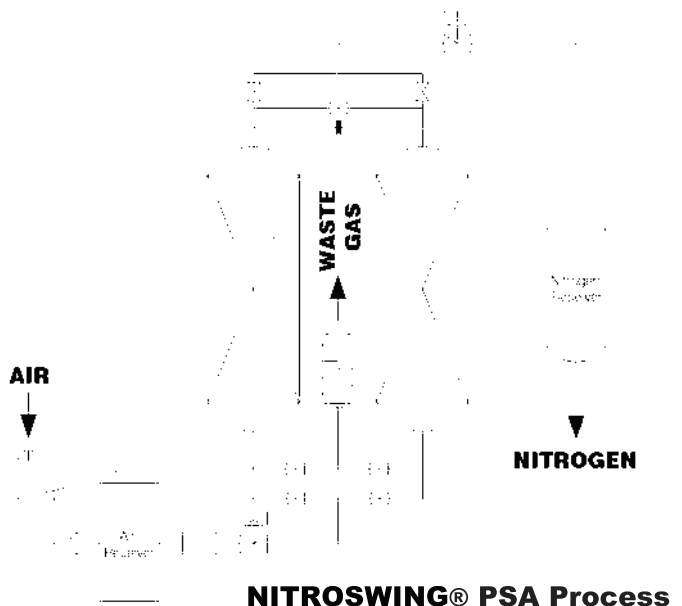
Key features

- Adsorber Module(s) in Anodised Aluminium
- Set of External Feed Air Filters
- Pneumatic Valves
- Internal Piping in Stainless Steel 316
- Maintenance-free Exhaust Silencers
- Air Flow Regulation
- Local Instrumentation
- Control System with Siemens SIMATIC® colour 7" Touch Screen
- Operator Interface and Data logging
- Standard Profinet Industrial Ethernet Interface Nitrogen Pressure Transmitter for Optimal Monitoring and Automated Idle-Mode

The NITROSWING® NS-74 generators set consists of a main generator and a second PSA generator called Dual Bank. The Dual Bank generator is driven via a multi-pole cable connection from the master NITROSWING® generator.

The Nitrogen Production Process

The NITROSWING® generators extract the available nitrogen in the ambient air from the other gases by applying the Pressure Swing Adsorption (PSA) technology. During the PSA process, compressed and cleaned ambient air is led to a molecular sieve bed, which allows the nitrogen to pass through as a product gas, but adsorbs other gases. The sieve releases the adsorbed gases to the atmosphere, when the outlet valve is closed and the bed pressure returns to ambient pressure. Subsequently the bed will be purged with nitrogen before fresh compressed air will enter for a new production cycle. In order to guarantee a constant product flow, the NITROSWING® nitrogen generators use modules of two molecular sieve beds, which alternatively switch between the adsorption and the regeneration phase. Under normal operating conditions and with correct maintenance the molecular sieve beds will have an almost indefinite lifetime.



Advantages

- **Safety:**
Low Operating Pressures, no Hazardous Storage
- **Economy:**
Low Operating Costs, Easily Expandable
- **Convenience:**
Fully Automatic and Unattended Operation
- **Reliability:**
Easy to Install and Maintain

Industrial Applications

- Blanketing of Chemicals and Pharmaceuticals
- Gas Assisted Injection Moulding (GAIM)
- Heat Treatment of Ferrous & Non-Ferrous Metals
- Inerting of Flammable Liquids
- Laser Cutting
- Prevention of Dust Explosions
- Re-flow and Wave Soldering of PCBs
- UV-Curing of Coatings
- Food & Beverage Processing and Packaging

Performance of NITROSWING® PSA Nitrogen Generator NS-74

Oxygen Content	10 ppm		50 ppm		100 ppm		500 ppm		0.1 vol.%		0.5 vol.%		1 vol.%		2 vol.%		3 vol.%		
Feed Air Pressure	bar(g)	7.5	10	7.5	10	7.5	10	7.5	10	7.5	10	7.5	10	7.5	10	7.5	10	7.5	10
	psig	110	145	110	145	110	145	110	145	110	145	110	145	110	145	110	145	110	145
Product Flow rate ⁽¹⁾	m ³ /h	23.4	27.2	30.8	36.6	37.2	45.4	51	65.2	62	74.6	87.2	105	105	120	129	147	138	159
	scfm	14.8	17.2	19.5	23.1	23.5	28.7	32.2	41.2	39.2	47.1	55.1	66.3	66.3	75.8	81.5	92.9	87.2	100
Product Pressure	bar(g)	6	8	6	8	6	8	6	8	6	8	6	8	6	8	5.8	7.8	5.7	7.7
	psig	87	116	87	116	87	116	87	116	87	116	87	116	87	116	84	113	83	112
Feed Air Consumption ⁽¹⁾	m ³ /h	151	170	158	212	160	218	177	210	195	222	226	272	246	296	270	330	270	324
	scfm	95.4	107	99.8	134	101	138	112	133	123	140	143	172	155	187	171	208	171	205
Min. Air / N ₂ Receiver ⁽²⁾	litre	450	500	500	450	550	500	600	750	650	800	800	950	850	1000	950	1100	1000	1150
	gallon	122	135	135	122	149	135	162	203	176	216	216	257	230	270	257	297	270	311
Dew Point ⁽³⁾	°C/°F	≤-40 / -40																	
Sound Level L _{eq}	dB(A)	< 75																	

(1) Definition of m³ refers to atmospheric conditions 20 °C, 1013 mbar and dry basis.

Indicated flow rates are valid for operation of the generator at atmospheric conditions 20 °C / 68 °F, 1013 mbar / 14.7 psi and 60% RH.

(2) Smaller receiver volumes might result in lower product pressures. Please contact manufacturer for details.

(3) Dew point at atmospheric pressure

Feed Air Requirements

Supply Pressure	6.0 / 10.0 87 / 145	bar(g) psig
Supply Temperature	5 / 45 41 / 113	°C °F

Power Requirements

Power Supply	110–230 V / 50–60 Hz
Power Consumption	max. 0.3 kW

Min. Air Quality ⁽⁴⁾ Class 0.4.0 to ISO 8573.1

2014/68 EU	(PED – Cat. 1, Mod. H)
2014/30/CE	(Electromagnetic Compatibility)
2006/42/CE	(Machinery Directive)
2014/35/CE	(Low Voltage Directive)

(4) Feed air quality at air filter outlet. Improper feed air quality may cause damage to the nitrogen generator not covered under warranty

Connections

Feed Air Inlet	G 1"
Nitrogen Send	G ½"

Dimensions (mm/in)

	L	W	H	Weight (kg/lb)	
Master	520/20	1639/64.5	1422/56	696	1534
Dual Bank	520/20	1639/64.5	1202/47.3	653	1440

Nitrogen Return ⁽⁵⁾	G 1"
Nitrogen Outlet ⁽⁵⁾	G 1"

(5) Only in case of on-board installation of a residual oxygen analyser and/or a product flow meter.

Installation Requirements

Well ventilated and weather protected environment with ambient temperatures between +5 °C / +41 °F and +45 °C / +113 °F. Classified areas excluded.

Product protected by international patents

Nr. EP2047897A1, EP2047897B1, EP2052769A1, EP2052769B1

Peripheral Equipment & Options

- Dual Bank Unit(s)
- Feed Air Unit
- Supporting Frame for Air Filters
- Oxygen Analyser with Zirconium-Oxide Sensor
- Electronic Product Flow Meter
- Feed Air / Product Moisture Analyser
- Feed Air / Product Temperature Transmitters
- Nitrogen Sterile Filters
- Telemetry for Remote Monitoring
- Nitrogen Booster & Cylinder filling System

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